

ABSTRACT OF THE DISCLOSURE

A plastic molding having high accuracy includes at least one transfer surface and at least one imperfect transfer portion having a concave or convex shape. The mold assembly includes a cavity into which molten resin is injected, a slide cavity piece which is capable of being slid at a prescribed time so that a gap is formed between the resin and the slide cavity piece, and a vent hole for supplying a compressed gas in the cavity. A method of producing the plastic molding includes the steps of heating resin to provide a molten resin, injecting the molten resin into a cavity of a molding, applying a resin-pressure to the molten resin, cooling the resin, sliding the slide cavity piece, and opening the mold assembly.